



# SAFETY DATA SHEET

## 1. Identification

**Product identifier** TWP All Variations Ink/Conditioner  
**Other means of identification** None.  
**Recommended use** Marking.  
**Recommended restrictions** None known.  
**Manufacturer/Importer/Supplier/Distributor information**  
**Company name** Foxjet, an ITW Company  
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St. Charles, MO 63304-5685 USA  
**Telephone** 800-369-5384  
**E-mail** email@foxjet.com  
**Contact person** Customer Service  
**Emergency phone number** Emergency telephone 800-535-5053 (US only)  
+1-352-323-3500 international

## 2. Hazard(s) identification

**Physical hazards** Not classified.  
**Health hazards** Serious eye damage/eye irritation Category 2B  
**OSHA defined hazards** Not classified.  
**Label elements**  
**Hazard symbol** None.  
**Signal word** Warning  
**Hazard statement** Causes eye irritation.  
**Precautionary statement**  
**Prevention** Wash thoroughly after handling.  
**Response** If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.  
**Storage** Store away from incompatible materials.  
**Disposal** Dispose of waste and residues in accordance with local authority requirements.  
**Hazard(s) not otherwise classified (HNOC)** None known.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	CAS number	%
Water	7732-18-5	70-97
Diethylene glycol	111-46-6	5-20
Dipropylene glycol butyl ether	29911-28-2	1-5
Other components below reportable levels		8.26

## 4. First-aid measures

**Inhalation** If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.  
**Skin contact** Rinse skin with water/shower. Get medical attention if irritation develops and persists.  
**Eye contact** Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.  
**Ingestion** Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately.

<b>Most important symptoms/effects, acute and delayed</b>	Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

## 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	This product is not flammable. Heat may cause the containers to explode.

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	This product is miscible in water.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Avoid contact with eyes. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Use care in handling/storage.
<b>Conditions for safe storage, including any incompatibilities</b>	Storage temperature: between 2 and 49°C. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
Diethylene glycol (CAS 111-46-6)	TWA	10 mg/m3

<b>Biological limit values</b>	No biological exposure limits noted for the ingredient(s).
<b>Appropriate engineering controls</b>	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

## Individual protection measures, such as personal protective equipment

<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).
<b>Skin protection</b>	
<b>Hand protection</b>	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.
<b>Other</b>	Wear suitable protective clothing.
<b>Respiratory protection</b>	In case of insufficient ventilation, wear suitable respiratory equipment.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	According to product specification.

**Odor** Characteristic.

**Odor threshold** Not available.

**pH** Not available.

**Melting point/freezing point** Not available.

**Initial boiling point and boiling range** 212 °F (100 °C)

**Flash point** 294.8 °F (146.0 °C)

**Evaporation rate** Not available.

**Flammability (solid, gas)** Not applicable.

### Upper/lower flammability or explosive limits

**Flammability limit - lower (%)** 0.7 % v/v

**Flammability limit - upper (%)** 22 % v/v

**Explosive limit - lower (%)** Not available.

**Explosive limit - upper (%)** Not available.

**Vapor pressure** 23 hPa at 20°C.

**Vapor density** Not available.

**Relative density** Not available.

### Solubility(ies)

**Solubility (water)** Fully miscible.

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** Not available.

### Other information

**Density** 1.01 g/cm<sup>3</sup> at 20°C.

## 10. Stability and reactivity

**Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability** Material is stable under normal conditions.

**Possibility of hazardous reactions** No dangerous reaction known under conditions of normal use.

**Conditions to avoid** Contact with incompatible materials.

**Incompatible materials** Strong oxidizing agents.

**Hazardous decomposition products** No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

**Inhalation** No adverse effects due to inhalation are expected.  
**Skin contact** Prolonged or repeated contact may dry skin and cause irritation.  
**Eye contact** Causes eye irritation.  
**Ingestion** May cause discomfort if swallowed. Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort.

### Information on toxicological effects

**Acute toxicity** Not available.  
**Skin corrosion/irritation** Prolonged skin contact may cause temporary irritation.  
**Serious eye damage/eye irritation** Causes eye irritation.

### Respiratory or skin sensitization

**Respiratory sensitization** Not a respiratory sensitizer.  
**Skin sensitization** This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not an aspiration hazard.

**Chronic effects** Prolonged inhalation may be harmful.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability** No data is available on the degradability of this product.

### Bioaccumulative potential

**Mobility in soil** The product is miscible with water. May spread in water systems.

**Other adverse effects** Not available.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.  
All components are on the U.S. EPA TSCA Inventory List.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** Yes

### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

### US state regulations

#### US. Massachusetts RTK - Substance List

Not regulated.

#### US. New Jersey Worker and Community Right-to-Know Act

Not listed.

#### US. Pennsylvania Worker and Community Right-to-Know Law

Diethylene glycol (CAS 111-46-6)

#### US. Rhode Island RTK

Not regulated.

#### US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	11-May-2015
<b>Revision date</b>	-
<b>Version #</b>	01
<b>HMIS® ratings</b>	Health: 1 Flammability: 1 Physical hazard: 0

### NFPA ratings



### Disclaimer

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