SAFETY DATA SHEET

1. Identification

Product identifier **TSO-3100 Black**

Other means of identification None.

Recommended use Printing.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name Foxjet, an ITW Company

Address 1 Missouri Research Park Drive
St. Charles, MO 63304-5685 USA

Telephone 800-369-5384

E-mail email@foxjet.com

Contact person Customer Service

Emergency phone number Emergency telephone 800-535-5053 (US only)
+1-352-323-3500 international

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Serious eye damage/eye irritation	Category 1
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
	Specific target organ toxicity, single exposure	Category 3 narcotic effects

OSHA defined hazards Not classified.

Label elements

Signal word Danger

Hazard statement Highly flammable liquid and vapor. Causes serious eye damage. May cause respiratory irritation. May cause drowsiness or dizziness.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Use only outdoors or in a well-ventilated area. Avoid breathing mist or vapor. Wear protective gloves/eye protection/face protection.

Response If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. In case of fire: Use appropriate media to extinguish.

Storage Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Ethanol	64-17-5	65-75

2-Propanol	67-63-0	5 - 15
Propan-1-ol	71-23-8	<6
N-Propyl Acetate	109-60-4	<2
Other components below reportable levels		13.3

Composition comments All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin contact Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately.

Most important symptoms/effects, acute and delayed Causes serious eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Vapors may cause drowsiness and dizziness. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not get this material in contact with eyes. Avoid breathing mist or vapor. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store in a closed container away from incompatible materials. Store between 35°F (2°C) and 120°F (49°C).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
2-Propanol (CAS 67-63-0)	PEL	980 mg/m3
		400 ppm
Ethanol (CAS 64-17-5)	PEL	1900 mg/m3
		1000 ppm
N-Propyl Acetate (CAS 109-60-4)	PEL	840 mg/m3
		200 ppm
Propan-1-ol (CAS 71-23-8)	PEL	500 mg/m3
		200 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
2-Propanol (CAS 67-63-0)	STEL	400 ppm
	TWA	200 ppm
Ethanol (CAS 64-17-5)	STEL	1000 ppm
N-Propyl Acetate (CAS 109-60-4)	STEL	250 ppm
	TWA	200 ppm
Propan-1-ol (CAS 71-23-8)	TWA	100 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
2-Propanol (CAS 67-63-0)	STEL	1225 mg/m3
		500 ppm
	TWA	980 mg/m3
		400 ppm
Ethanol (CAS 64-17-5)	TWA	1900 mg/m3
		1000 ppm
N-Propyl Acetate (CAS 109-60-4)	STEL	1050 mg/m3
		250 ppm
	TWA	840 mg/m3
		200 ppm
Propan-1-ol (CAS 71-23-8)	STEL	625 mg/m3
		250 ppm
	TWA	500 mg/m3
		200 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
2-Propanol (CAS 67-63-0)	40 mg/l	Acetone	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

Propan-1-ol (CAS 71-23-8) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

Propan-1-ol (CAS 71-23-8) Skin designation applies.

US. NIOSH: Pocket Guide to Chemical Hazards

Propan-1-ol (CAS 71-23-8) Can be absorbed through the skin.

Appropriate engineering controls Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear approved safety goggles.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear suitable protective clothing.

Respiratory protection When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Form Liquid.

Color Various.

Odor Characteristic.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range 168.8 °F (76 °C)

Flash point 30.2 °F (-1.0 °C)

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) 2.1 % v/v

Flammability limit - upper (%) 15 % v/v

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 97 hPa at 20°C

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water)	Partial.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	518 °F (270 °C)
Decomposition temperature	Not available.
Viscosity	Not available.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, sparks and open flame. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Strong acids. Strong bases. Alkali metals. Halogens.
Hazardous decomposition products	Carbon oxides. Nitrogen oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. May cause drowsiness and dizziness. Prolonged inhalation may be harmful.
Skin contact	Prolonged or repeated contact may dry skin and cause irritation.
Eye contact	Causes serious eye damage.
Ingestion	May cause discomfort if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Vapors may cause drowsiness and dizziness. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.

Information on toxicological effects

Acute toxicity May cause respiratory irritation. Narcotic effects.

Components	Species	Test Results
Ethanol (CAS 64-17-5)		
Acute		
Inhalation		
LC50	Rat	30000 mg/m3

Skin corrosion/irritation	Prolonged or repeated contact may dry skin and cause irritation.
Serious eye damage/eye irritation	Causes serious eye damage.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	May cause respiratory irritation. May cause drowsiness or dizziness.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.

Chronic effects Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. The product contains organic solvents which may be absorbed into the body by skin contact and cause permanent damage to the nervous system, including the brain.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data available.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

2-Propanol (CAS 67-63-0)	0.05
Ethanol (CAS 64-17-5)	-0.31
N-Propyl Acetate (CAS 109-60-4)	1.23

Mobility in soil The product is partly soluble in water. Expected to be mobile in soil.

Other adverse effects None known.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code D001: Waste Flammable material with a flash point <140 °F

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number UN1210
UN proper shipping name Printing ink, flammable
Transport hazard class(es)
Class 3
Subsidiary risk -
Label(s) 3
Packing group II
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Special provisions 149, IB2, T4, TP1, TP8
Packaging exceptions 150
Packaging non bulk 173
Packaging bulk 242

IATA

UN number UN1210
UN proper shipping name Printing ink flammable
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group II
Environmental hazards No.
ERG Code 3L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1210
UN proper shipping name PRINTING INK flammable
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group II

Environmental hazards

Marine pollutant No.

EmS F-E, S-D

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Ethanol (CAS 64-17-5)	LISTED
N-Propyl Acetate (CAS 109-60-4)	LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

2-Propanol (CAS 67-63-0)
Ethanol (CAS 64-17-5)
N-Propyl Acetate (CAS 109-60-4)
Propan-1-ol (CAS 71-23-8)

US. New Jersey Worker and Community Right-to-Know Act

2-Propanol (CAS 67-63-0)
Ethanol (CAS 64-17-5)
N-Propyl Acetate (CAS 109-60-4)
Propan-1-ol (CAS 71-23-8)

US. Pennsylvania Worker and Community Right-to-Know Law

2-Propanol (CAS 67-63-0)
Ethanol (CAS 64-17-5)
N-Propyl Acetate (CAS 109-60-4)
Propan-1-ol (CAS 71-23-8)

US. Rhode Island RTK

2-Propanol (CAS 67-63-0)

US. California Proposition 65

Not Listed.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 22-May-2015

Revision date -

Version # 01

Further information HMIS® is a registered trade and service mark of the NPCA.

HMIS® ratings

Health: 3
Flammability: 3
Physical hazard: 0

NFPA ratings

Disclaimer

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