

SAFETY DATA SHEET

1. Identification

Product identifier	5780-260, 5780-260FX, 5780261, 5780-261FX	
Other means of identification	None.	
Recommended use	Printing ink.	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/Distributor information		
Supplier		
Company name	ITW Marking & Coding	
Address	1 Research Park Drive St. Charles, MO 63304-5685 USA	
Telephone	800-526-2531 / 636-300-2000	
Contact person	Customer Service	
Emergency phone number	Infotrac 800-535-5053 (US only) +1-352-323-3500 International	

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Serious eye damage/eye irritation	Category 1
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
Environmental hazards	Hazardous to the aquatic environment, long-term hazard	Category 3
OSHA defined hazards	Not classified.	

Label elements



Signal word	Danger
Hazard statement	Highly flammable liquid and vapor. Causes serious eye damage. May cause drowsiness or dizziness. Harmful to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/eye protection/face protection.
Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. In case of fire: Use appropriate media to extinguish.
Storage	Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Ethanol	64-17-5	< 65
1-Propanol	71-23-8	< 20
Dyestuff	N/A	< 10
Acetone	67-64-1	< 3
1-Butanol	71-36-3	< 2

Composition comments All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not get this material in contact with eyes. Avoid breathing mist or vapor. Avoid prolonged exposure. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
1-Butanol (CAS 71-36-3)	PEL	300 mg/m ³
		100 ppm
1-Propanol (CAS 71-23-8)	PEL	500 mg/m ³
		200 ppm
Acetone (CAS 67-64-1)	PEL	2400 mg/m ³
		1000 ppm
Ethanol (CAS 64-17-5)	PEL	1900 mg/m ³
		1000 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
1-Butanol (CAS 71-36-3)	TWA	20 ppm
1-Propanol (CAS 71-23-8)	TWA	100 ppm
Acetone (CAS 67-64-1)	STEL	500 ppm
	TWA	250 ppm
Ethanol (CAS 64-17-5)	STEL	1000 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
1-Butanol (CAS 71-36-3)	Ceiling	150 mg/m ³
		50 ppm
1-Propanol (CAS 71-23-8)	STEL	625 mg/m ³
		250 ppm
	TWA	500 mg/m ³

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Acetone (CAS 67-64-1)	TWA	200 ppm
		590 mg/m ³
Ethanol (CAS 64-17-5)	TWA	250 ppm
		1900 mg/m ³
		1000 ppm

Biological limit values**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
Acetone (CAS 67-64-1)	25 mg/l	Acetone	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines**US - California OELs: Skin designation**

1-Butanol (CAS 71-36-3)	Can be absorbed through the skin.
1-Propanol (CAS 71-23-8)	Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

1-Butanol (CAS 71-36-3)	Skin designation applies.
1-Propanol (CAS 71-23-8)	Skin designation applies.

US - Tennessee OELs: Skin designation

1-Butanol (CAS 71-36-3)	Can be absorbed through the skin.
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US. NIOSH: Pocket Guide to Chemical Hazards

1-Butanol (CAS 71-36-3)	Can be absorbed through the skin.
1-Propanol (CAS 71-23-8)	Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear approved safety goggles. Wear face shield if there is risk of splashes.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Nitrile, butyl rubber or neoprene gloves are recommended.

Skin protection

Other Wear suitable protective clothing.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance**

Physical state Liquid.

Form Liquid.

Color Black.

Odor Alcoholic.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range Not available.

Flash point	53.6 °F (12.0 °C) Closed Cup
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Insoluble.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	2.4 mPa·s (25°C)
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides. Nitrogen oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.
Skin contact	Prolonged or repeated contact may dry skin and cause irritation.
Eye contact	Causes serious eye damage.
Ingestion	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.

Symptoms related to the physical, chemical and toxicological characteristics	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing.
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Information on toxicological effects

Acute toxicity	Not expected to be acutely toxic.
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Components	Species	Test Results
1-Butanol (CAS 71-36-3)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	3400 mg/kg

Components	Species	Test Results
Inhalation		
LC50	Rat	8000 ppm, 4 Hours
Oral		
LD50	Rat	790 mg/kg
Acetone (CAS 67-64-1)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	> 15700 mg/kg, 24 Hours
Inhalation		
<i>Vapor</i>		
LC50	Rat	76 mg/l, 4 Hours
Oral		
LD50	Rat	5800 mg/kg
Ethanol (CAS 64-17-5)		
<u>Acute</u>		
Inhalation		
<i>Vapor</i>		
LC50	Mouse	39 g/m3, 4 Hours
Oral		
LD50	Rat	7000 - 11000 mg/kg
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
IARC Monographs. Overall Evaluation of Carcinogenicity	Not listed.	
NTP Report on Carcinogens	Not listed.	
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)	Not regulated.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	May cause drowsiness and dizziness.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be harmful.	
Further information	No other specific acute or chronic health impact noted.	

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Components	Species	Test Results
Acetone (CAS 67-64-1)		
Aquatic		
<i>Acute</i>		
Crustacea	LC50 Daphnia pulex	8800 mg/l, 48 Hours

Components		Species	Test Results
Fish	LC50	Pimephales promelas	7163 mg/l, 96 Hours
<i>Chronic</i>			
Crustacea	NOEC	Daphnia magna	> 79 mg/l, 21 days
Ethanol (CAS 64-17-5)			
Aquatic			
<i>Acute</i>			
Crustacea	LC50	Ceriodaphnia dubia	5012 mg/l, 48 hours
		Daphnia magna	454 mg/l, 11 days
Fish	LC50	Pimephales promelas	13480 mg/l, 96 hours
<i>Chronic</i>			
Crustacea	NOEC	Ceriodaphnia dubia	9.6 mg/l, 10 days

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

1-Butanol (CAS 71-36-3)	0.88
Acetone (CAS 67-64-1)	-0.24
Ethanol (CAS 64-17-5)	-0.31

Mobility in soil The product is insoluble in water.

Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN1210
UN proper shipping name	Printing ink
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	II
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	149, IB2, T4, TP1, TP8
Packaging exceptions	150
Packaging non bulk	173
Packaging bulk	242

IATA

UN number	UN1210
UN proper shipping name	Printing ink
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Environmental hazards	No.

ERG Code 3L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1210
UN proper shipping name PRINTING INK
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group II
Environmental hazards
Marine pollutant No.
EmS F-E, S-D
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

1-Butanol (CAS 71-36-3) Listed.
Acetone (CAS 67-64-1) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Flammable (gases, aerosols, liquids, or solids)
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
1-Butanol	71-36-3	< 2

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Contains component(s) regulated under the Safe Drinking Water Act.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number

Acetone (CAS 67-64-1) 6532

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Acetone (CAS 67-64-1) 35 %WV

DEA Exempt Chemical Mixtures Code Number

Acetone (CAS 67-64-1) 6532

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

1-Butanol (CAS 71-36-3)	Low priority
1-Propanol (CAS 71-23-8)	Low priority
Acetone (CAS 67-64-1)	Low priority
Ethanol (CAS 64-17-5)	Low priority

US state regulations

US. Massachusetts RTK - Substance List

1-Butanol (CAS 71-36-3)
1-Propanol (CAS 71-23-8)
Acetone (CAS 67-64-1)
Ethanol (CAS 64-17-5)

US. New Jersey Worker and Community Right-to-Know Act

1-Butanol (CAS 71-36-3)
1-Propanol (CAS 71-23-8)
Acetone (CAS 67-64-1)
Ethanol (CAS 64-17-5)

US. Pennsylvania Worker and Community Right-to-Know Law

1-Butanol (CAS 71-36-3)
1-Propanol (CAS 71-23-8)
Acetone (CAS 67-64-1)
Ethanol (CAS 64-17-5)

US. Rhode Island RTK

1-Butanol (CAS 71-36-3)
1-Propanol (CAS 71-23-8)
Acetone (CAS 67-64-1)
Ethanol (CAS 64-17-5)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Acetone (CAS 67-64-1)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	05-October-2016
Revision date	26-March-2019
Version #	03

HMIS® ratings

Health: 3
Flammability: 3
Physical hazard: 0

NFPA ratings



Disclaimer

ITW Marking and Coding cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.